

- NOTES:
 1. WELD TO STANDARD AWS D1.1.
 2. ALL PARTS SHALL BE FREE OF ALL SURFACE DEFECTS CHIPS, FILINGS, LAYOUT DIES, CUTTING FLUIDS AND GREASE.
 3. BREAK ALL SHARP EDGES & CORNERS.
 4. ALL DIMENSIONS TO BE HELD AFTER PLATING.
 5. ALL PARTS TO BE INSPECTED FOR ACCURACY BEFORE SHIPPING.

				20401 004		20401 00		25 1/2 10 0110 / 1				-0
			1	11 25401-002	45 A	25401-0)245 HI	HCS 3/8-16 UNC X	I" GR 5 FULL THE		*	16
			1	10 13987-01	7 A	13987-()17	NUT NYLOC HEX 1/	2-13 UNC GR 2	*	*	48
				9 13987-01	3 A	13987-0	013	NUT NYLOC HEX 3/	*	*	16	
				8 10315-08	B SM	1499-4	59	BAR RD CR	S 1.375"	49.50	*	6
				7	*	1499-1	80	REEL RACK UPRIGH	T 6.00 FT TALL X	*	*	2
				6	*	1499-2	30	REEL RACK PUSH H	ANDLE 36.00 IN	*	*	2
				5	*	1499-3	18 R	EEL RACK GALVAN	NZED SHELF PAN	*	*	2
				4	*	1499-1	97 R	EEL RACK FRONT FI	RAME HANGING	*	*	6
				3	*	1499-1	05	REEL RACK CROSS	BEAM 48.00 IN	*	*	4
				2	*	10925-	118	CASTER, 4-4109-3	39 BRK3 4 X 2	*	*	2
				1	A	10925-	36	CASTER 4" PHEN	IOLIC FIXED	*	*	2
					PROC	C PART	NO	DESCRIF	TION	LENGTH	IWIDTH	
				part number REELRACK—60		PART DESCRIPTION REEL RACK MOBILE 72" TALL X 36"		LENGTH *	WIDTH *	OPER/		
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. DIMENSIONING & TOLERANCES PER ANSI 14.5M-1982. LIMIT DIMENSIONS ARE MMC/LMC OR MMC-LMC. THIRD ANGLE PROJECTION TOLERANCES. 1/4" RADIUS ON ALL SHEET METAL EDGES X/XX +/- 1/16 .XX +/03 XXX +/005 125 ANGLES +/- 1DEG.			S PER SIONS . THIRD CES. SIONS AND ALL INFORMATION ON IT IS THE PROPERTY OF REEL POWER INTERNATIONAL. IT IS CONFIDENTIAL AND IS GIVEN TO YOU FOR A LIMITED PURPOSE AND MUST BE RETURNED UPON REQUEST. NEITHER THIS DRAWING, NOR ANY PART OF IT, OR ANY INFORMATION CONCERNING IT MAY BE COPIED, EXHIBITED, OR FURNISHED TO OTHERS. NOR MAY PHOTOGRAPHS BE TAKEN OF ANY ARTICLE FABRICATED OR ASSEMBLED FROM THIS DRAWING WITHOUT THE						
		E				REEL RACK MOBILE 6.00 FT TALL 36.00 IN DEEP						
				GWT SCALE 1:6			48.00 WIDE					
Λ	RELEASED		RAWN BY DATE ISH 2/17/2016	CHECKED BY	DATE T /17/2016	OP LEVEL PART	/el part number (if applicable) File location * 1499		RACK SYS	RACK SYSTEM		
A REV.	DESCRIPTION OF REVISION	2/18/2016 ISH DESIGNED BY DATE DATE BY ISH 2/17/2016		APPROVED BY FID 2,	DATE 5 /17/2016	1 OF 2	drawing no.	ELRACK-60		REV	A	

11	25401-0024	45	А	25401-0	00245	HF	ICS 3/8-16 UNC		*	16			
10	13987-017	7	А	13987	-017	١	*	*	48				
9	13987-013	3	А	13987	-013	1	NUT NYLOC HEX	*	*	16			
8	10315-08	;	SM	1499-	-459	459 BAR RD CRS 1.375"					*	6	
7			*	1499-	180 REEL RACK UPRIGHT 6.00 FT TALL X						*	2	
6			*	1499-	1499-230 REEL RACK PUSH HANDLE 36.00 IN						*	2	
5	5 *				-318	REEL RACK GALVANIZED SHELF PAN					*	2	
4	4 *				-197	7 REEL RACK FRONT FRAME HANGING					*	6	
3	3 *				-105		REEL RACK CRO	*	*	4			
2		10925	-118		CASTER, 4-410	*	*	2					
1			А	1092	5-36 CASTER 4" PHENOLIC FIXED					*	*	2	
ITM	TITAN	TITAN PROC					DESCI	LENGTH	WIDTH	QTY			
	PART NUMBER				PART DESCRIPTION LENGTH W						OPERATION		
	REELRACK-60												
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. DIMENSIONING & TOLERANCES PER ANSI 14.5M-1982. LIMIT DIMENSIONS ARE MMC/LMC OR MMC-LMC. THIRD ANGLE PROJECTION TOLERANCES. HIM DADING ON AN SWEET METAL									73179 CONFIDENT DRAWING, D OTHERS.	NOR NOR			
EDG X,	/XX +/- 1/16 .XX +/03 XXX +/005		al 125/	REEL RACK MOBILE 6.00 FT TALL									
GWT		SCALE	\vee	-		36.00 IN DEEP							
0 10 1	445.266	1:6	48.00 WIDE										
	vn by date 5H 2/17/2016	ED BY	DATE										
DESIC			DATE 7/2016	sheet 1	OF 2 DRAWING NO. REELRACK-60								

* 48

12 25401-00465 A 25401-00465 HHCS 1/2-13 UNC X 1-1/4" GR 5 FULL THD

-(42 3/8'')-|||¢|| 63 5/16" 43 5/16" Ē∰¦₽¦ 23 5/16" μ¥∃

NOTES:

- 1. WELD TO STANDARD AWS D1.1.
- WELD TO STANDARD AWS DT.T.
 ALL PARTS SHALL BE FREE OF ALL SURFACE DEFECTS CHIPS, FILINGS, LAYOUT DIES, CUTTING FLUIDS AND GREASE.
 BREAK ALL SHARP EDGES & CORNERS.
 ALL DIMENSIONS TO BE HELD AFTER PLATING.
 ALL PARTS TO BE INSPECTED FOR ACCURACY BEFORE

- shipping.



